PROPOSAL FOR PRELIMINARY EXPLORATION (G-3) FOR GLAUCONITICSANDSTONE IN DEULHA BLOCK DIST SATNA, MADHYA PRADESH (AREA 8.5 Sq. Km)	
COMMODITY: GLAUCONITIC SANDSTONE	
BY	
MINERAL EXPLORATION AND CONSULTANCY LIMITED	
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SEMINARY HILLS NAGPUR, MAHARASHTRA	
PLACE:	
NAGPURDATE:15.03.2024	

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SUMMARY OF THE BLOCK FOR PRELIMINARY EXPLORATION (G-3) FOR GLAUCONITIC SANDSTONE IN DEULHA BLOCK, DIST- SATNA, MADHYA PRADESH

Features	Details
Block ID	Deulha
Exploration Agency	Mineral Exploration and Consultancy Limited
	(MECL)
Commodity	Glauconitic Sandstone
Mineral Belt	Deulha block lies in part of Majhgawan-Paharikhera Potash Belt
	which is situated in the northern part of the Satna Dist Madhya
	Pradesh and falls in part of the Survey of India Topo sheet no
	63D/13.
Completion period with entire	11 Months (2month FC clearance)
Time schedule	15 Months seamlessly if going for G-2 level of exploration
To complete the project	
Objectives	i. Geological mapping on 1:5000 scale in the Deulha block.
	ii. Topographical survey in 2m contour interval on 1:5000 scale
	iii. To prove the depth continuity of Glauconitic sandstone
	formation in Deulha block,
	iv. To estimate the Mineral Resources (333) and grade (K ₂ O) for
	glauconite in the block as per UNFC and MEMC-2015 Rules
XX/1 .1 .1 .1.1.1	amended up to 2021
Whether the work will be	Work will be carried outby the proposed agency.
carried out by the proposed	
agency or through outsourcing and details	
thereof. Components to be	
outsourced and name of the	
outsource agency	
Name / Number of	Nos of Geoscientists:2
Geoscientists	1100 01 Georgiana
Expected Field days (Geology,	Geologist Party days: 90 (At field) & 60 at HQ
Geophysics,	Survey Party days: 20
	Saire, Tarry days. 20
surveyor)	

1.	Location							
	Latitude-Longitude	S	UTMZ	linateWGS-84				
		No	Easting(m)	Northing(m)	LATITUDE	LONGITUE		
		A	475880.27	2753312.62	24° 53' 41.028" N	80° 45' 40.250"		
		В	475123.48	2754550.64	24° 54' 21.235" N	80° 45' 13.194" E		
		C	C 476464.003 2759097.932 24° 55' 33.334" N 80° 48		80° 48' 04.659".			
		D	479934.350	2754419.570	24° 54' 17.23"N	80°48' 4.7"E		
	Villages	Deulh	Deulha, Amha, Kanpur, Majgawan, Patna kalan					
	Tehsil/Taluk	Majhg	Majhgawan 2					

File No. 23/452/2024-NMET (Computer No. 3075314)

	District	Satna
	State	Madhya Pradesh
2.	Area (hectares / square Km)	
	Block Area	850 ha/8.5 sq.km
	Forest Area	The block co-ordinates were verified in the Decision Support System (DSS) of Forest department, Ministry of Environment, Forest and Climate Change (MOEFCC). It has been found that the block area is under "not inviolate". (Go) - non-Forest area. In Gati Shakti portal, block co-ordinates were verified and found the block falls under Chitrakoot/Majhgawan Protected Forest ranges
	Government land Area	Data not available
	(Bilanam)	
	Charagaha	Data not available
_	Private Land Area	Part of the area is private cultivated land
3.	Accessibility	
	Nearest Rail	Majhgawan located at 4km in South Eastern direction from the
	Head	block
	Road	NH135BG passes near the block connecting Satna and Chitrakoot
	Airport	Khajuraho situated at 130km in south western from the block.
4.	Hydrography	
	Local Surface Drainage Pattern (Channels)	The dendritic drainage, drained by badha nala.
	Rivers/Streams	
5.	Climate	
	Mean Annual Rainfall	Average annual rainfall is100 mm
	Temperatures (Minimum)	Minimum temperature 5°C (Jan),
	Temperatures (Maximum)	Maximum temperature upto 45°C(May)
6.	Topography	
	Toposheet Number	63D/13
	Morphology of the Area	The terrain is represented by a number of gently sloping table lands and north facing escarpments and inter-montane valleys. The table lands are capped by the gently dipping sandstone. The highest elevation of the area is 440m in the eastern and lowest elevation 340m south western part of the block.
7.	Availability of baseline Geoscience data	
	Geological Map (1:50K/25K)	Geological Map of GSI FS 1986-88 is available at 1:12500scale
	Geochemical Map	Available 3

	Geophysical Map	Not Available
	(Aeromagnetic, ground	
	geophysical, Regional as well	
	as local scale GP maps)	
8	Justification for taking up	1. Today most of the potash demand is met through bedded
	Reconnaissance	marine evaporite deposits such as sylvite, carnalite, kainite,
	Survey/Regional	polyhalite, surface and sub-surface potash-rich brines. In
	Exploration	absence of mineable evaporite potash deposits in India, it was
		considered necessary to look for non-traditional source of
		potash such as glauconitic sandstone and potash rich shales.
		Hence, potash recovery from low-grade glauconitic
		sandstone is essential, as its high-grade deposits are
		limited in our country.
		2. 1984-85, GSI has carried out exploration in area of about
		12 sq km in Pindra North Block and estimated 'proved
		category' reserves of about 266 million tones with
		4.90%K ₂ O, indicated large portion of the horizon carries
		more than 5% K ₂ O. Towards West of the GSI's Pindra North
		block, there are two 10a2b cancelled leases for glauconitic
		sandstone, The twoblocks, namely, Chitrakoot-2 explored
		by M/s Nagur Minerals Pvt. Ltd. and Chitrakoot-3
		explored by M/s Mobile Trading & Investment Pvt. Ltd
		which have an estimated proved mineable reserves of 50.46
		mT and 85.51 mT respectively.
		3. MECL has carried out Reconnaissance survey in Pindra
		SW Extensionblock (39.23 sq, km), which is south western
		extension of Pindra North block, where 1918 mT with
		average 6.96% K ₂ O (334) resources are estimated.
		4. Considering the consistency of glauconitic sandstone in
		the GSI's Pindra North & SW extension blocks and owing to
		thickness intercepted in boreholes drilled by MECL in Pindra
		SW Extension block. This block is selected in areas having
		less over burden with a auctionable size block is demarcated
		and proposed for G-3 level of exploration.
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PROPOSAL FOR PRELIMINARY EXPLORATION (G3) FOR GLAUCONITIC SANDSTONE IN DEULHA BLOCK DIST.- SATNA, MADHYA PRADESH (AREA 8.5 Sq. Km)

1. INTRODUCTION

- 1.1 Along with nitrogen and phosphorus, potassium is one of the most essential macronutrients and is required in agriculture in relatively large amounts for plant's healthy growth. After the growing recognition of potassium as one of the key nutrient in plant growth, potash industry was developed. Reaching an estimated value of one million tonnes in 1921, production of potassium continues to increase consistently and reach to almost 34.6 million tonnes in 2013 (United State Geological Survey, 2013a,2013b) expecting to raise 37.8 million tons in 2022 with the growth rate of about 2.9% annually (Rawashdehet al.,2016).
- 1.2 Today most of the potash demand is met through bedded marine evaporite deposits such as sylvite, carnalite, kainite, polyhalite, surface and sub-surface potash-rich brines. These minerals are mixture of soluble salts, mainly potassium chloride or sulfates. More than 90% of these deposits are mainly concentrated in countries like Canada, Russia, Belarus, Brazil, China, Chile, Germany and USA (Anderson, 1985; The New York Times Editorial Board,2013; Rawashdeh and Maxwell, 2014) on which rest of the world is dependent for supply of potash fertilizer.
- 1.3 In order to sustain crop production and to ensure self-sufficiency, exploration and investigation of alternative resource for potassium such as K-bearing silicates could be one of the options to meet the future demand (Manning,2010; Manning,2012; Ciceriet al., 2015).
- 1.4 In absence of mineable evaporite potash deposit in India, it was considered necessary to look for non-traditional source of potash such as glauconitic sandstone and potash rich shales. In many countries deficient in the conventional evaporite deposits insoluble potash is used to be extracted out of silicate and non-silicate minerals. Thus, alunite in Bulla dealah in New castle, (Australia) containing 5% to 10%. K₂O was commercially exploited. Extraction of potassium from shales has also been discussed by Everest et al. (1964), Similarly glauconite has been used in USSR as a source of potassium fertilizer's (GSI, CGPB report, 1978 p.94).
- 1.5 Out of different non-conventional sources, glauconitic sandstone deposits are

available in plenty and are considered as one of the indigenous resources for potassium in India. India has vast reserves of more than 3,000 million tonnes of glauconitic sandstone containing 4 to 8% K₂O occurring in States like Madhya Pradesh, Uttar Pradesh, Rajasthan and Gujrat (KumarandBakliwal,2005).

2.0.0 BACKGROUND

- 2.1.0 MECL has carried out Reconnaissance survey in Pindra SW Extension block (39.23 sq, km), which is south western extension of Pindra North block, MECL has estimated 1918 mT with average 6.96% K₂O (334) resources in this block with average thickness of glauconitic sandstone is 25m.
- 2.2.0 Considering the consistency of glauconitic sandstone in the GSI's Pindra North & SW extension blocks and owing to thickness intercepted in boreholes drilled by MECL in Pindra SW Extension block. This block is selected in areas having less over burden and a auctionable size block is demarcated and proposed for G-3 level of exploration.

3.0.0 LOCATIONAND ACCESSABILITY

3.1.0 Deulha block is a part of Majhgawan-Paharikhera Potash Belt is situated in the northern part of the Satna Distt., Madhya Pradesh and falls in the part of Survey of India toposheet no 63D/13. Majhgawan railway station is located on Bombay-Jabalpur-Allahabad line and lies between Satna and Manakpur stations. It also falls on State highway no. 11 and is about 44km from Satna on Satna – Chitrakoot road. Khajuraho and Allahabad are nearest airports. Boundary corner points of Deulha block given below

Block Corner	UTM	IZone-44(m)	GeographicCo-ordinateWGS-84		
points	Easting	Northing	LATITUDE	LONGITUDE	
	(m)	(m)	(DMS)	(DMS)	
A	475880.27	2753312.62	24° 53' 41.028" N	80° 45' 40.250" E	
В	475123.48	2754550.64	24° 54' 21.235" N	80° 45' 13.194" E	
C	476464.003	2759097.932	24° 55' 33.334" N	80° 48' 04.659" E	
D	479934.35	2754419.57	24° 54' 17.23" N	80° 48' 4.7" E	

3.2.0 PHYSIOGRAPHYANDDRAINAGE

3.3.0 The block lies in the Majhgawan range which is bordering Indo-Gangetic alluvial plains in the north. The terrain is represented by a number of gently sloping table lands and north facing escarpments and inter-montane valleys. The table lands are capped by the gently dipping sandstone. The Glauconitic Banbiha sandstone forms an erosion

surface.

4.0.0 The drainage pattern in the area is of dendritic type. The regional slope of the area is towards north and northeast and so most of the rivers flows towards north and northeast. Palsuni River (also named Badha Nala in toposheet), the only significant stream in the area forms tributary of river Yamuna. The highest elevation is 440 m in the southern portion and lowest elevation is 340 m in the northern and western side of the Block.

4.1.0 CLIMATE

4.2.0 The climate is tropical monsoon type. The maximum temperature recorded is 45°C and in winter temperature drops down to 5°C. Average annual rainfall is100 cm with maximum precipitation during July and August.

5.0.0 REGIONALGEOLOGY

- 5.0.1 The rock types of the region, ranges in age from Archaean to Cainozoic. The Archaean rocks comprise of granites & gneisses and are exposed only in northern part of the Satna district. The rocks of Vindhyan Super group comprised of Semri, Kaimur, Rewa & Bhander groups. The Semri Group of rocks is represented by an alternating sequence of Sandstone and shale along with porcellanite and limestone. The Semri Group of rocks mainly exposed in the southern and northern part of the district. The Rohtas Limestone of Semri Group is light to grey in colour, fine grained compact and well bedded. The Kaimur Group comprising mainly sandstone which is fine grained; massive and thickly bedded is exposed in the northern and southern part. The Rewa Group of rocks comprises mainly of sandstone, shale and conglomerate.
- 5.0.2 The Rewa Group has been subdivided into formations namely the Panna Shale, the Itwa Sandstone, the Jhiri Shale and the Gahadra Sandstone. The Panna Shale conformably overlies the Baghain Sandstone. It mainly comprises purple to olive green (khaki), thinly laminated flaggy shale with thin siltstone and fine sandstone. Itwa Sandstone conformably overlies the Panna Shale with a gradational contact. It forms a prominent stratigraphic division between the Panna Shale and the overlying Gahadra Sandstone. The Sandstone comprises dirty green, greenish grey and variously coloured medium to fine grained sandstone with thin shale and siltstone partings. The Jhiri Shale is purple, greenish grey, khaki and chocolate coloured, thinly laminated with wavy to lenticular bedding. Sedimentary structures such as halite casts, loadcasts, flute casts, bounce marks, small scale cross bedding and ripple marks are commonly exhibited by silty and sandy units. The Gahadra Sandstone comprises a

thickly bedded, current bedded and massive sandstone succession. It is compact and pink, light reddish brown and purple coloured, medium to fine grained, rarely gritty. A conglomerate (oligomictic type), comprising pebbles, cobbles and even boulder size fragments of vein quartz and sandstone, has yielded diamonds in the Sakaria area.

5.0.3 Regional Stratigraphy of the area is given in below table

Table:- Regional Stratigraphic Sequence of lithology (After GSI, 1988)

AGE	SUPERGRO UP/ GROUP	FORMATION/S ERIES	LITHOLOGY	
	/ COMPLEX	ERIES		
Recent to sub-recent			Alluvium	
	Vindhyan Super Group	Rewa	Upper Rewa Sandstone Jhiri Shales Itwa Sandstone, Banbiha sandstone (Glauconitic sandstone) Panna Shales Diamondiferous Conglomerate beds	
		Kaimur	Baghain Sandstone	
	oterozoic Group Semri Dolomitic limesto		nformity	
Proterozoic			Palkwan Shale Dolomitic limestone Pandwafall sandstone	
		Semri Pandwafall formation	Bansagar sandstone (Upper glauconitic sandstone) Kohari chert (dolomitic limitation chert and chert breccia) Kudwari sandstone (Lower glauconitic sandstone)	
		Unconformity		
Proterozoic	Bundelkhand Gneissic Complex		Granite gneiss Granite	

5.1.0 BLOCK GEOLOGY

- 5.1.1 Formations in the Deulha block belong to Semri, Rewa and Kaimur series of Vindhya Super Group. Litho-units exposed in the block are Jhiri Shale (Glauconitic and Non-Glauconitic), Gahadara Sandstone and Rohania Sandstone.
- 5.1.2 Gahadara sandstone of Rewa group overlying Jhiri shale formation. This Sandstone is white, yellow, red, pink, thickly bedded and compact, in nature. The sandstone very commonly becomes granular. Near Patier. Jhiri shale Formation overlies Rohania Sandstone The formation comprises alternating beds of shale and siltstone generally olive green and red in Colour The shale varies in thickness from 6 to 37 metres. Itwa Sandstone Formation consists of horizons of glauconitic sandstone, shale, limestone,

chert and quartz arenite and has been classified into four members on the basis of lithological affinity and order of superposition. Pindra Shale member. Rohania Sandstone is the topmost member of Itwa Sandstone Formation. It is about 4 to 5 meters thick and exhibit uniform thickness throughout the area Diamondiferous Itwa conglomerate of the Panna. Diamond Belt is associated with this sandstone only, however, in this area, the conglomerate is absent the sandstone.

Stratigraphic Sequence of Pindra south west extension Block, Dist: Satna, Madhya Pradesh

AGE	SUPERGROUP / GROUP / COMPLEX	SERIES	FORMATION LITHOLOGY			
Recent to				Alluvium/soil/laterite		
sub-recent			Gahadara	Quartz	arenite	
			sandstone			
	Vindhyan Super			Upper shale	Green & Red shale	
	Group			Upper White sandstone	medium grained quartz arenite	
Proterozoic			Jhiri Shale	Middle Glauconitic sandstone		
		Rewa		Lower White	medium grained	
				sandstone –	quartz arenite	
				Lower shale	green and red	
					shale with	
				Rohania	conglomerate quartz arenite with	
				sandstone	granular	
				sandstone	conglomerate	
				Pindra Shale	green and red	
					shale with	
			Itwa		limestone	
			sandstone		interband	
			formation	Bhulwa limestone	cream colour	
					limestone with brown chert	
				Banbiha	glauconitic	
				Sandstone	limestone	
			Panna Shale	Shale with lime	estone interband	
		Kaimur			se Sandstone, fine	
			Baghain		tone and shale inter	
			Sandstone		nds.	
					sandstone, angular	
			т	gravel bearing sandy conglomerate		
	Vindhyan Super	Semri		Unconformity Palkwan Shale		
	Group	SCIIIII			limestone	
	Group		1	Dolomin	IIIICSTOIC	

AGE	SUPER / GROU COMPI		SERIES	FORMATION	LITHOLOGY	
					Pandwafall sandstone	
				Pandwa fall	Bansagar sandstone (Upper glauconitic	
				formation	sandstone)	
				Kohari chert (dolomitic limitation chert		
				and chert breccia)		
				Kudwari sandstone (Lower glauconitic		
					sandstone)	
	Unconformity					

5.2.0 PREVIOUS WORK:

- 5.2.1 Regional geological mapping of the area was carried out by Sanyal and Chakraborty (1982). Adjoining parts were mapped by Mehta (1942), Mathur (1954), Rao (1972) and Soni (1981) Rao (1980) and Rao and Soni (1985). Aspects related to stratigraphy of glauconite bearing horizons and associated rocks were discussed in the report. Adjoining area towards east, falling in the state of Uttar Pradesh, was studied by Kedar Karayan (1960), Safaya (1963-66), Hukku (1971) and Srivastava et al (1977). Kalsotra and Sheo Prasad (1980), while drilling for testing in ASMARA lineament in the adjoining area of Uttar Pradesh intersected the glauconitic horizon. They analysed samples of glauconitic sandstone. Detailed exploration of glauconitic sandstone in the area was carried out by Geological Survey of India, Uttar Pradesh Circle in1980-82.
 - 5.2.2 A total of 23 drill holes were drilled in Pindra North Block for the calculation of reserves of glauconite by GSI in the year 1987 and also 2 boreholes (GMP22&GMP-23) were drilled to study the regional distribution of glauconitic sandstone and potash content and the total quantum of drilling in 23 drill holes was 456.90 m. The drilling results show that the glauconitic sandstone varies from 10 m to 19.40 m with an average thickness of 15.89 metres and thickness of 10 to15 m are recorded in holes where the upper part of sandstone is eroded away. The actual thickness varies from 15 to 19.40 meters. The drilling result shows that the upper 5 meters of glauconitic sandstone is ferruginous and brown in colour which confirms the oxidation of iron and the lower portion is bluish-green and non-ferruginous. Also, the sandstone contains thin bands and laminae and fragments of chert in its upper part and thin grey shale bands in its lower part. And the thickness of bands varies from 2 mm to 2 cm. Thin bands of quartz rich sandstone (2cm to 14cm) also occur within the sandstone and have diluted K₂O content.

- 5.2.3 Detailed exploration of about 12 sq km of Pindra North Block indicates 'proved category' reserves of about 266 million tones with 4.90% K₂O with a large portion of the horizon carrying more than 5% K₂O.
- 5.2.4 M/s Nagur Minerals Pvt. Ltd. had executed exploration work in the Chitrakoot- 2 prospecting lease block, with geological mapping, surface sampling, pitting/trenching and drilling of 16 boreholes to estimate proved mineable resource of 50.46 mT
- 5.2.5 MECL has carried out Reconnaissance survey in Pindra South West extension block covering an area of 39.23 sq.km, a total 10 no o exploratory boreholes with total meterage of 472.00 m were drilled on 1600X1600m grid. MECL in the Pindra SW extension block has established a fairly extensive horizon of glauconitic sandstone extending over entire area of 39.23 sq.km with average width of 2.5km, glauconitic sandstone is underlain by younger sediments. Average thickness of the glauconitic band is 24.65m, owing to thickness and extensive horizon area about 1918 million tonnes of reconnaissance resources with average grade of 6.96% K₂O are estimated.

6.0.0 OBJECTIVES OF THE EXPLPORATION

The exploration is proposed with the following objectives

- i. Geological mapping on 1:5000 scale in the Deulha block.
- ii. Topographical survey in 2mt interval in 1:5000 scale
- iii. To prove the depth continuity of Glauconitic sandstone formation in Deulha block,
- iv. To estimate the Mineral Resources (333) and grade (K₂O) for glauconite in the block as per UNFC and MEMC-2015 Rules amended up to 2021.

6.1.0 PROPOSEDSCHEMEOFEXPLORATION

- 6.1.1 **Geological mapping:** The available geological map of GSI (1984-88) in1:12,500 scale which will be used as base map and geological mapping will be carried out in 8.5 sq.km block, on 1:5000 scale.
- 6.1.2 **Topographical Survey:** DGPS survey will be carried-out for determining co-ordinate and reduced level (RL) of 08 no of the borehole locations and block boundary. Area is surveyed for topographical features at 2m contour interval in 1:5000 scale.
- 6.1.3 **Exploratory Drilling:** The present exploration scheme is prepared by proposing8 nos. of boreholes on 800X800m grid with proposed closed borehole depth of 50m. All the boreholes are planned vertical to establish the depth continuity of glauconite zones as intercepted in the MECL boreholes MPSW-01, MPSW-08 and MPSW-10.

BH No.	Section Line	From (m)	To (m)	Glauconitc sandstone Thickness (m)
MPSW-01	S2-S2'	13.00	46.00	33.00
MPSW-08	S3-S3'	15.50	35.50	20.00
MPSW-10	S4-S4'	8.30	34.00	25.70

- 6.1.4 The boreholes will be closed judicially by the field geologist, after encountering the panna shale formation, so that entire glauconitic sandstone is drilled. The proposed location & depth of the borehole is tentative and the final decision regarding taking up borehole, borehole location and closing of borehole will be ascertained by field geologist. Tentative location and depth of borehole have been provided for each block. Proposed Borehole parameters are tentative and may vary subject to the geological and drilling conditions in the study area.
- 6.1.5 **Drill core logging:** Geological core logging will be carried out systematically by recording carefully the minute details and physical/lithological characters of the rock formations including colour, core recovery, grain size, weathered zone, texture, banding, mineralogical composition, micro-structural / structural details, lithological variations. As per the requirement the Rock quality designation (RQD) shall also be carried out, while logging drill cores. On the basis of these parameters, grade of glauconite can be broadly assessed and it will also be helpful in sampling/demarcating the glauconite zones.

6.1.6 SAMPLING:

6.1.6.1 Drill core sampling: For preparation of samples, the borehole core will be splitted into two equal halves by using core splitter. One half will be powdered to 100 mesh size and the other half will be kept for future studies. The powdered material will be mixed thoroughly and about 100 gram of samples will be taken for chemical analysis by successive coning and quartering as primary samples and rest of the material (-100 mesh size) willbe kept as duplicate half for future reference. It will generate about 200 Nos **primary samples** and 10 Nos **Internal Check samples** (5% of Primary samples). In addition to this, 10% of primary samples i.e. 20nos **External Check samples** will be prepared as External Check samples that will be sent to NABL Lab for analysis. **Composite samples** will be prepared borehole wise based on the analytical results of primary sample at every 8m interval (8m bench height). Composite samples shall be prepared from the entire borehole in which glauconitic sandstone bands will be intersected. This will generate about 25 nos. of composite

samples. Each sample should be marked at every 1m length in case of continuance of similar mineralogical composition down the borehole. The sample length towards the floor marked by non-ore zone needs also to be adjusted as per variations of the lithounits. Even if the floor is distinctly differentiated by the presence of non-mineralized zone, at least two nos. samples after the Glauconite zone need to be drawn to mark the floor of the Glauconite zone decisively.

- 6.1.7 **Chemical Analysis:** All the 200 no of primary core samples and 30 no of check samples (10 Internal & 20 External) will be analyzed for 4 radicals (K₂O, SiO₂, Al₂O₃ & Fe₂O₃). Around 25composite samples will be analyzed for 12 radicals i.e. K₂O, Na₂O, CaO, MgO, Al₂O₃, SiO₂, Fe₂O₃, SO₃, P₂O₅, Mn₂O₃, TiO₂, and LOI.
- 6.1.8 **XRD Study:** To know the different mineral phases, for recovery of potash, XRD study will be performed in 5samples of glauconitic sandstone.
- 6.1.9 **Determination of specific gravity:** To calculate the resource, volume of the orebody need to be multiplied with a density factor. Hence, 5nos.ofsamples will be drawn from the glauconitic sandstone for determination of specific gravity.

6.1.10 Beneficiation Studies.

Entire half core glauconitic sandstone (after primary sampling) of about 200kg samples will be studied under beneficiation at IBM Nagpur.

- 7.0.0 PHASE II exploration
- 7.1.0 MECL intends to carry out G-2 level of exploration seamlessly in this block, i.e., exploratory boreholes will be drilled on 400X400m grid, a total 38no of boreholes of 1900m drilling and 950 primary and 143 check samples will be generated during this exploration. Phase II exploration will be carried upon the recommendation of TCC committee.

7.2.0 QUANTUMOFWORK

The following quantum of work have been proposed for preliminary exploration (G-3) for glauconitic sandstone in Deulha block:

7.3.0 The following quantum of work have been proposed for preliminary exploration (G-3) for glauconitic sandstone in Deulha block:

Sl.No.	Item of Work	Unit	Phase – I	Phase II
			Target	Target
1	Geological Mapping on 1:5000scale	Sq.Km	8.5	
2	Topographical Survey (1:5000scale)	Sq.Km	8.5	
3	DGPS Survey for Borehole fixation	Nos.	9	38

Sl.No.	Item of Work	Unit	Phase – I Target	Phase II Target
4	Drilling (Core)	m.	400	1900
5	Drill core sample (Primary)	Nos.	200	950
6	Drill core sample (Check)	Nos.	30	143
	Chemical Analysis (Primary + Check) for 4 radicals viz.	Nos.	230	1093
7	K ₂ O, SiO ₂ , Al ₂ O ₃ & Fe ₂ O ₃			
8	Chemical Analysis (Composite) for 12 radicals viz. K ₂ O, Na ₂ O, CaO, MgO, Al ₂ O ₃ , SiO ₂ , Fe ₂ O ₃ , SO ₃ , P ₂ O ₅ , Mn ₂ O ₃ ,	Nos.	25	120
	TiO ₂ , and LOI.	1105.	23	120
9	XRD Study	Nos.	5	-
10	Determination of Specific Gravity	Nos.	5	-
12	Beneficiation Study	Nos.	1	-
12	Geological Report preparation	Nos.	1	

7.4.0 TIMESCHEDULEANDESTIMATEDCOST

The proposed exploration program envisages geological mapping, core drilling, sample preparation and laboratory studies, which will be completed within 5 months, geological report preparation and peer review will take 4 months with two months overlapping with lab works. As the block is coming under forest 2 months' time is taken for forest clearances before starting of drilling. Therefore, a total of 11 months is planned for completion of the entire proposed program

Cost has been estimated based on actual schedule of rates mandated in the circular OM No. 61/1/2018/NMET dated 31st March 2020 for NMET funded Projects. The total estimated cost is Rs. 112.38 Lakhs. The summary of cost estimates for this preliminary exploration (G-3) is given below:

Sl. No.	Item	Total Estimated Cost (Rs.)				
1	Geological Mapping, Other Geological Work	eal Work 19,31,220				
2	Drilling	53,51,430				
3	Laboratory studies	10,60,713				
4	Geologist at HQ	5,40,000				
	Sub Total (1 to 7)	88,83,363				
5	Exploration Report Preparation	4,44,168				
6	Proposal Preparation	1,86,551				
7	Peer review charges	10,000				
8	Sub Total (1 to 8)	95,24,082				
9	GST 18%	17,14,335				
	Total:	1,12,38,416				
	Say Rs. In Lakh	112.38				

Scheduled time for preliminary exploration for Glauconitic sandstone in Deulha block (8.5 Sq. Km), District- Satna, Madhya Pradesh													
S.No.	Activities			MONTHS									
3.110.	Activities	1	2	3	4	5	6	7		8	9	10	11
1	Forest Clearance												
2	Camp setting												
3	Geological mapping												
4	Core drilling (1 rig)								R				
5	Geologist days (Field)								Review				
6	6 Sampling days, core sampling								We				
7	Camp winding												
8	Laboratory studies												
9	Geologist days (HQ)												
10	Report writing/ Peer review												

^{*} Commencement of project will be reckoned from the day the exploration acreage is available along with all statutory clearances

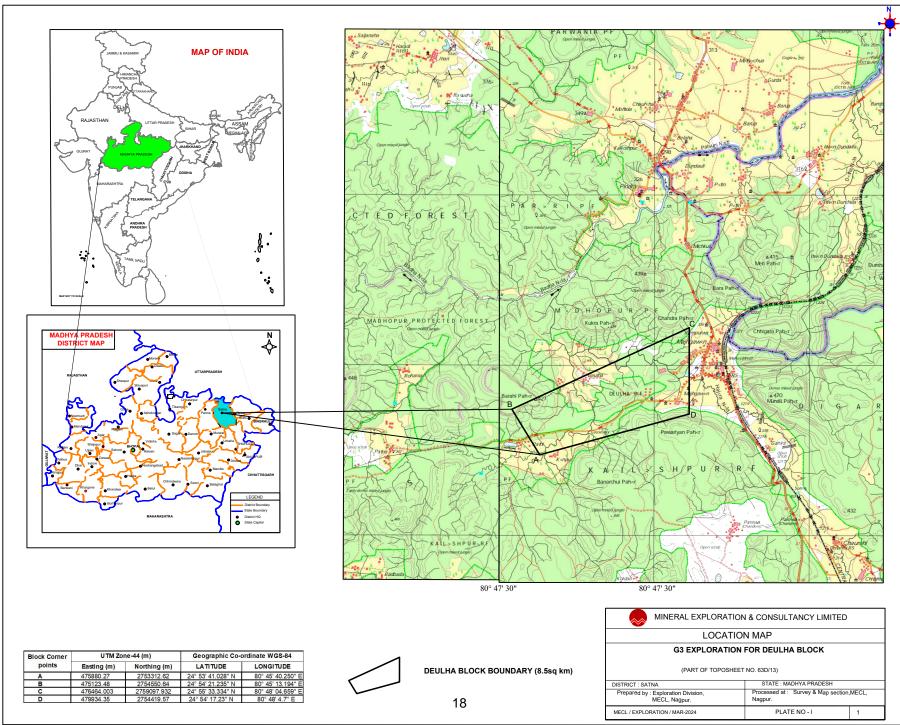
^{*}Time loss on account of monsoon/agricultural activity/forest clearance/ local law & order problems will be addition to above time line.

Estimated cost for Scheduled time for preliminary exploration for glauconitc sandstone in Deulha block (8.5 Sq. Km), District- Satna, Madhya Pradesh Total Area - 8.5 Sq. Km; Completion Time - 9 Months										
SI.	Item of Work	Unit -	Rates as per NMET SoC 2020-21 Total Co			ost of the Project				
No.			SoC- Item- S.	Rates as per SoC	Qty.	Total Amount (Rs)	- Remarks			
1.0	Geology & Survey		No.	·						
	Geologist man days for	Γ	Γ			I				
1.1	Geologist Man days for Geological Mapping in 1:5000 scale (Field)/Sampling	days	1.3	11,000	90	9,90,000				
1.2	Labour Mapping (Field) (2 workers per geologist)	per worker	5.7	504	180	90,720	Amount will be reimburse as per the notified rates by the Central Labour Commissioner (Rs. 504/- per day) or respective State Govt. whichever is higher			
1.3	Sampling man days - Sampler (Geochemical/Trenching/Pitting) Labour charge not included	day	1.5.2	5,100	30	1,53,000				
1.4	4 labours/ party (Rs 431/day/labour) (As per rates of Central Labour Commissioner) for sampling work	day	5.7	504	120	60,480	Amount will be reimburse as per the notified rates by the Central Labour Commissioner (Rs. 504/- per day) or respective State Govt. whichever is higher			
1.5	Determination of co-ordinates and Reduced Level (RL) of boreholes by DGPS	Nos.	1.6.2	19200	9	1,72,800	8 BH Points+1 Base Station			
1.6	Charges for one surveyor(1 Party)	day	1.6.1a	8300	45	3,73,500				
1.7	4 labours/ party (Rs 431/day/labour) (As per rates of Central Labour Commissioner) for sampling work	Nos.	5.7	504	180	90,720	Amount will be reimburse as per the notified rates by the Central Labour Commissioner (Rs. 504/- per day) or respective State Govt. whichever is higher			
Sub-To	otal 1		•			19,31,220				
2.0	Drilling									
2.1	Drilling -Medium hard rock (100m to 300m)	m	2.2.1.3a	10,100	400	40,40,000				
2.2	Land / Crop Compansation (in case the BH falls in agreecultural Land)	per BH	5.6	20,000	8	1,60,000				
2.3	Construction of concrete Pillar (12"x12"x30")	per borehole	2.2.7a	2,000	8	16,000				
2.4	Transportation of Drill Rig & Truck associated per drill (for 1 rig)	Km	2.2.8	36	1100	39,600				
2.5	Monthly Accomodation Charges for drilling Camp (up to 1 Rigs)	month	2.2.9	50,000	3	1,50,000				
2.6	Drilling Camp Setting Cost	Nos	2.2.9a	2,50,000	1	2,50,000				
2.7	Drilling Camp Winding up Cost	Nos	2.2.9b	2,50,000	1	2,50,000				
2.8	Road Making (Flat Terrain)	Km	2.2.10a	22,020	4	88,080				
2.9	Drill Core Preservation	per m	5.3	1,590	225	3,57,750				
Sub-To	otal 2					53,51,430				
3.0	Laboratory Studies									
3.1	Primary + Check Sample - 4 radicals viz. K ₂ O, SiO ₂ , Al ₂ O ₃ & Fe ₂ O ₃	per sample	4.1.7a	2,506	230	5,76,380				
3.2	Chemical Analysis (Composite) for 12 radicals viz. K ₂ O, Na ₂ O, CaO, MgO, Al ₂ O ₃ , SiO ₂ , Fe ₂ O ₃ , SO ₃ , P ₂ O ₅ , Mn ₂ O ₃ , TiO ₂ , and LOI.	per sample	4.1.7a	4,851	25	1,21,275				
	Sp. Gravity determination	per sample	4.8.1	1,605	5	8,025				
	XRD Study	per sample	4.5.1	4,000	5	20,000				
	Beneficiation Study	Nos	N.A	3,35,033	1	3,35,033	·			
Sub-To	otal 3					10,60,713				
4.0	Geologist man days (1 No.) for geological map & Report (HQ)	days	1.2	9,000	60	5,40,000				
Total ((1.0 to 4.0)					88,83,363				
5.0	Preparation of Exploration Proposal	Nos	5.1	2% of the cost or Rs. 3.80 lakh - whichever is lower	1	1,86,551	EA has to submit the Hard Copies and the soft copy of the final proposal along with Maps and Plan as suggested by the TCC- NMET in its meeting while clearing the proposal.			

6.0	Geological Report Preparation	Nos	5.2	For the projects having cost exceeding Rs. 50 Lakhs but less than Rs. 150 Lakhs: A Minimum of Rs.2.5 lakhs or 5% of the value of work whichever is more and Rs. 3000/- per each additional copy.		4,44,168.15	EA has to submit the final Geological Report in Hard Copies (5 Nos) and the soft copy to NMET.
7.0	Report Peer Review Charges	lumpsum	As per EC decision		1	10,000	
Total E	stimated Cost without GST	95,24,082					
Provisi	ion for GST (18%)	17,14,335	GST will be reimburse as per actual and as per notified prescribed rate				
Total E	Stimated Cost with GST	1,12,38,416					
		112.38					

Note -

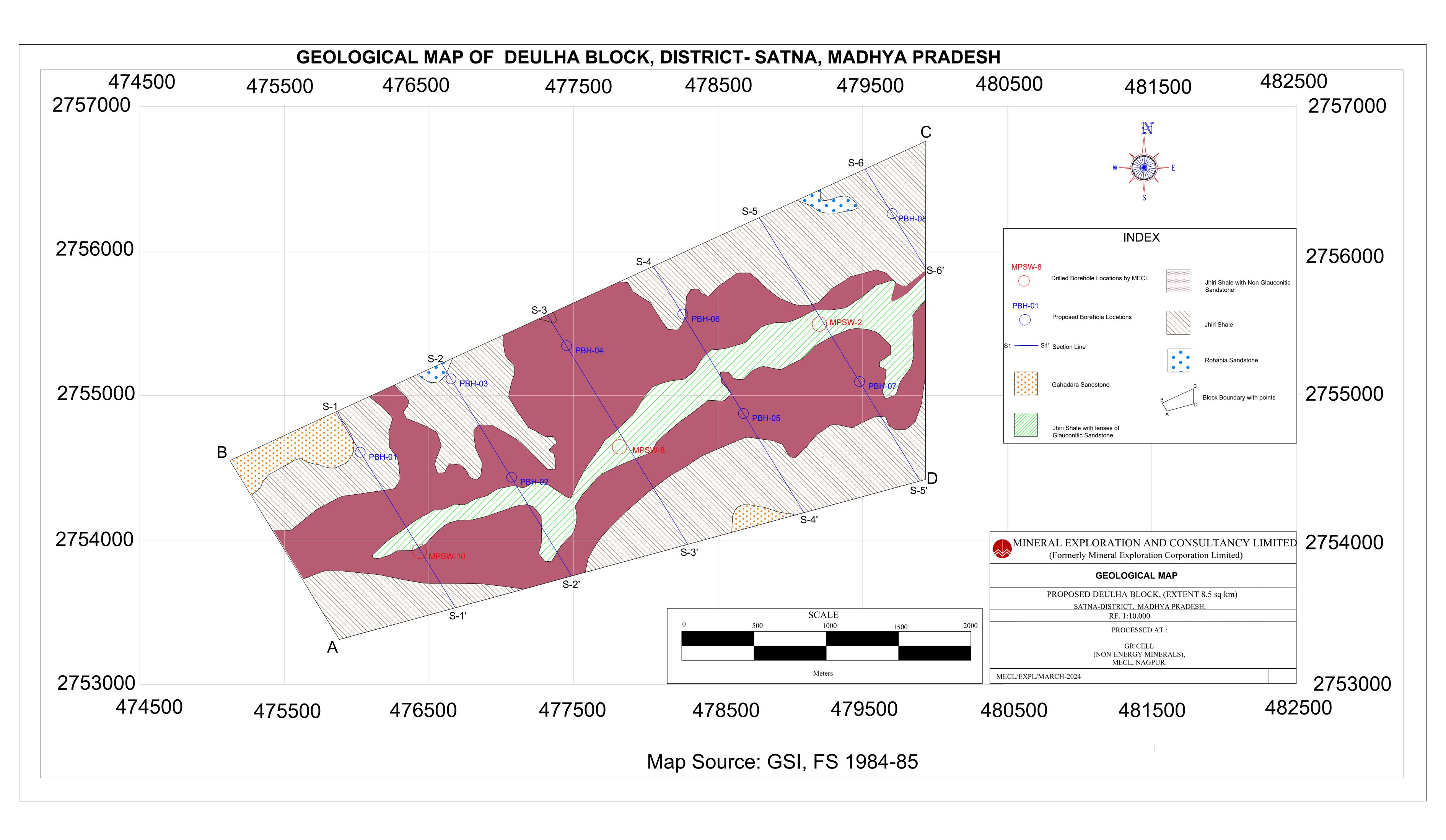
^{1.} If any part of the project is outsourced, the amount will be reimbursed as per the Paragraph 3 of NMET SoC and Item no. 6 of NMET SoC. In case of execution of the project by EA on its own, a Certificate regarding non outsourcing of any component/project is required.

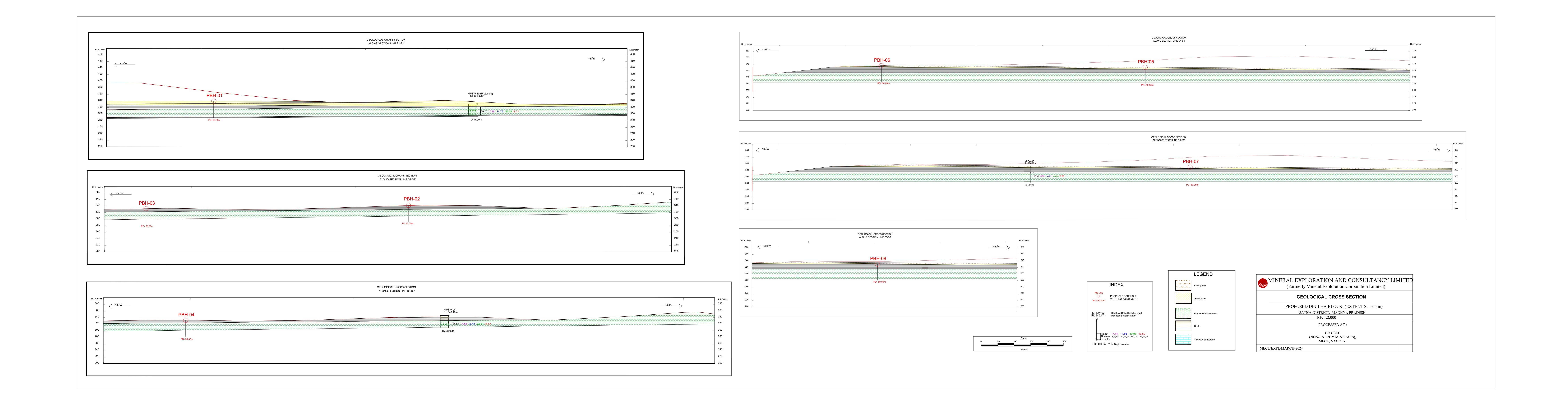


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